

# **REPLACING LATHE DRIVE BELTS ON MACHINES WITH HI-LOW SPINDLE BRAKE**

**Refer to the diagram in your manual under HIGH-LOW SPINDLE BRAKE. Remove the center retaining nut at the center of the plate marked "F" in the diagram. Then remove plate "F" by removing the 2 allen head bolts holding it to the machine housing. This will allow you to pull the brake arm "J" off the shaft and out of the way. You can now remove the old belts from the pulleys and replace them. Be sure to make a note of how the belts are fitted. Once the new belts are on, replace the brake arm and the plate and the center nut. You will need to re-adjust the belt and brake tension according to the instructions in the manual.**