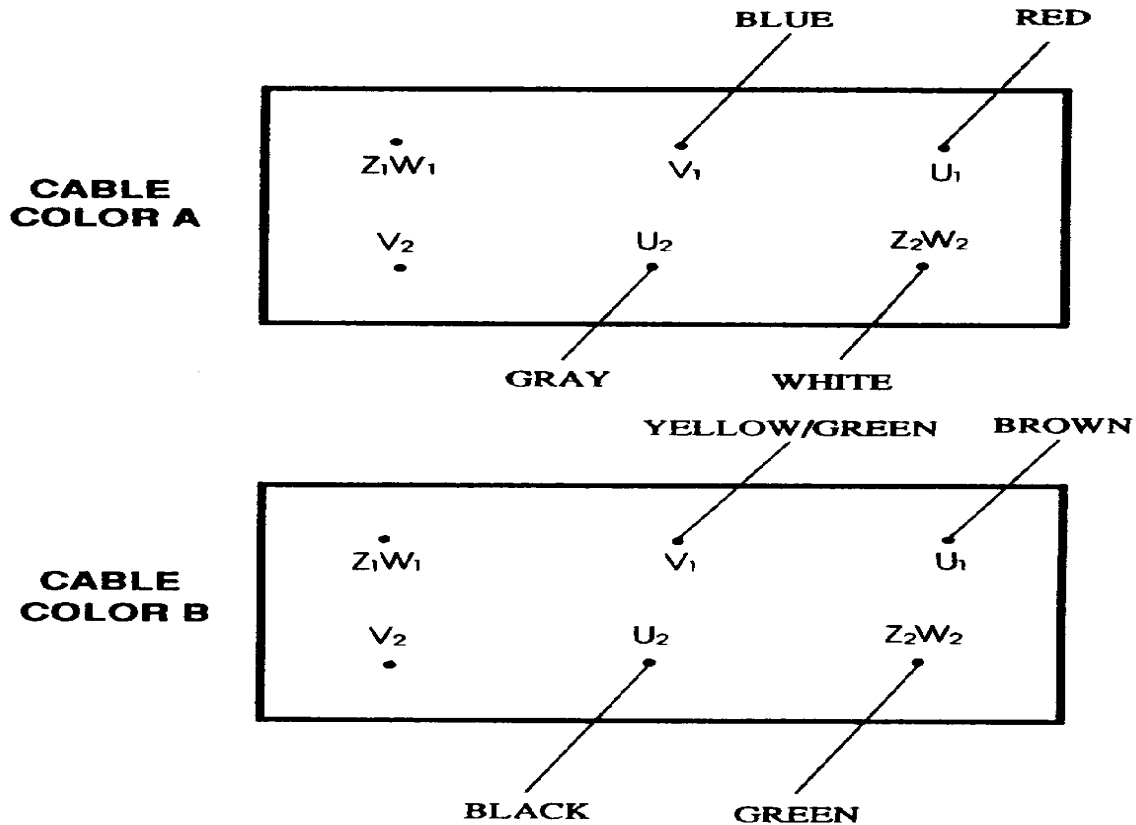


# MOTOR WIRING SECTION

ILLUSTRATION A-3

WIRING DIAGRAM FOR CABLE FROM SWITCH TO MOTOR TERMINAL BLOCK



SHOPMASTER 2000 MACHINES USE CABLE COLOR "A"

PLEASE NOTE, YOUR WIRES HAVE TAGS MARKED WITH THE PROPER TERMINAL DESIGNATION

TO REVERSE THE MOTOR DIRECTION SWITCH WIRES  $V_1$  AND  $Z_2W_2$